Technical Specifications XEM MWD

HIGH POWER XEM MWD SYSTEM

XEM MWD has revolutionized electromagnetic technology and is the most powerful EM tool on the market. The technology is specifically designed to overcome the TVD limitations inherent with EM technology due to changing formations and variations in down-hole resistance. This EM system is engineered for performance drilling in deep horizontal applications including overbalanced, under-balanced, and high LCM environments.

XEM is the ideal MWD tool for all directional drilling applications by giving precision Inclination and Azimuth, Gamma Logging, Pressure While Drilling (PWD) and Vibration While Drilling (VWD-Real-timeshock and vibration).

The XEM High Voltage tool self-regulates the output voltage and current for optimum performance. Auto-adjusting, High Voltage Transmitters automatically select the necessary power usage for the formation resistance. This results in the ability to drill deeper than previous EM tools as well as increases efficiency by decreasing time spent troubleshooting, down linking, and obtaining directional surveys. The new receiver is a major improvement featuring multiple channels and reference points for improved decoding without the need to amplify signals as well as noise cancellation.

Features & Benefits

- Capability of high data rates.
- Survey On Command (SOC) applications.
- No mechanical adjustments associated with a pulser or extensions. The tool needs only to be built, programmed, loaded into the BHA.
- Real-Time shock & vibration 3 Axis shock & RPM sensor package.



- Services Directional Survey Service (DSS), Directional Logging Service (DLS), Perform Drilling Mechanics and others.
- Operating temperature up to 150°C (300°F).
- Command Center monitors all the activity 24/7 in real-time and ability to troubleshoot as you drill.
- Saves battery life not transmit when no vibration is detected.
- Ability to incorporate programmable frames.
- Different downlink configurations and programming flexibility.
- No LCM restrictions.
- Real-time Pressure While Drilling Measurements.



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| XEM Specifications | | | | |
|------------------------------------|------------------------------------|-------------------------------|-----------------------------------|--|
| Description | 4.75" | 6.50" | 8.00" | |
| Gap Sub ID | 2.688±+- 0.005" | 2.813±+- 0.005" | 3.500±+- 0.002" | |
| Gap Sub OD | 4.750±+- 0.025" | 6.500±+- 0.025" | 8.000±+- 0.025" | |
| OD With Hard Banding | 4.825±+- 0.025" | 6.575±+- 0.025″ | No Hard Banding | |
| Available End Connections | NC 38 (3-1/2 IF) | NC 46 (4-1/2 XH) | 6-5/8 Regular | |
| Connection Makeup Torque | 9,400 ft. Lbs | 23,000 ft. Lbs | 9,000 ft. Lbs | |
| Rotation | Up to 200 RPM, 20-80 RPM Typical | | | |
| Shock | 1000g, 1/2 msec, 1/2 Sine Shock | | | |
| Vibration | 30 g, 30 – 500 Hz | | | |
| Max. Operating Pressure | 15,000 psi | | | |
| Max. Operating Temperature | 150°C (300°F) | | | |
| Min. Storage/Transportation Temp | -40°C (-40°F) | | | |
| Ma. Sand Content by Volume | 2% | | | |
| Max. LCM Content | No Limits | | | |
| Max. Axial Load | 100,000 lbs Compression | 200,000 lbs Compression | 300,000 lbs Compression | |
| | 500,000 lbs Tension | 1,000,000 lbs Tension | 1,200,000 lbs Tension | |
| Torsional Strength of Gap at 150°C | 10,000 ft. Lbs | 20,000 ft. Lbs | 55,000 ft. Lbs | |
| Max. Dogleg Severity Rotating | 15°/30m Slick Collars | 10°/30m Slick Collars | 8°/30m Slick Collars | |
| | 25°/30m Flex Collars | 15°/30m Flex Collars | 13°/30m Flex Collars | |
| Flex Collar Requirements | Ø4.00" Flex Section | Ø5.625" Flex Section | Ø6.00" Flex Section | |
| | Min. 2/3 Total Length (20' of 31') | Min. 2/3 Total Length (20' of | Min. 2/3 Total Length (20' of 31' | |
| | Collars Above & Below Gap Sub | 31')Collars Above & Below Gap | Collars Above & Below Gap Sub | |
| Recommended Max. Flow Rate | 1.2 m3/min (317 GPM) | 2.0 m3/min (528 GPM) | 4.0 m3/min (1056 GPM) | |
| | | | 3.4 m3/min (900 GPM) | |
| Recommended Collar Bore(s)* | 2-11/16" ID Collar | 2-13/16" ID Collar | 3-1/2" ID Collar | |
| | | | 3-1/4" ID Collar | |
| Drilling Fluid | Water Base Mud/Oil Base Mud/Air | | | |
| Electrical Resistance | > 1 kΩ typ | | | |
| Tool Length (Probe Dependent) | Min. 235" & Max. 365" | | | |
| Max. Tool Weight (w/o collar) | 270 lb | 430 lb | 610 lb | |

*Contact Standard for maximum Dogleg severity if a different size Flex Collar is to be used : (1) Collar ID 3-1/2", (2) Collar ID 3-1/4"

| Accuracy | | |
|----------------------------------|--|--|
| Azimuth (Latitude< ±55°) | ±0.3° | |
| Tool face (Roll) | ±0.1° | |
| Inclination | ±0.1° | |
| Continuous Inclination | ± 0.1 Degrees at 30° Inclination (Estimated) | |
| Temperature | | |
| Operating Temperature Range | 0-150°C (32 to 300°F) | |
| Storage Temperature Range | -55° to +160°C (-67 to 320°F) | |
| Power | | |
| Input Voltage Range | +IIV to +30V | |
| Current Draw | 70 ma@ 15V | |
| Physical | | |
| Outside Diameter (0.D.) | 1.375" (35mm) | |
| Length | 15.5" (394mm) | |
| Weight | 1.5 lbs. (681g) | |
| Environmental Performance | | |
| Shock | 1000 G lms half sine wave | |
| Vibration | 20G rms 5- 1000Hz | |

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